PLAN TO EXECUTE, EXECUTE TO PLAN

STAY FOOD SAFETY & QUALITY AUDIT READY

SINCE 1984
vsfa
VERMONT SPECIALTY FOOD ASSOCIATION

PLEX MAKE IT SMART™

Agenda

- Introductions
- **Past-** Common challenges of becoming & staying "audit ready"
- **Current-** Remote Audits
- **Future-** Tomorrows challenges
- **Q&A**

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WIN PLEX SWAG

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Chad Yiengst

- Over 10 years in leadership roles in the automotive & food industries

- 7 years as a consultant implementation of Food Safety and Quality management systems for numerous clients including from scratch for several start-ups

- Subject Matter Expert for the Certified Food Safety and Quality Auditor (CFSQA) exam for the American Society for Quality (ASQ)

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LedgeInc

- Founded in 2011

- Headquartered in Spring Grove, PA

- Management System Support
  - Food – SQF, BRC, FSSC
  - Automotive – IATF17025
  - Aerospace – AS9100
  - Manufacturing/ Machinery – ISO9001
  - Medical Devices – ISO13485
  - Environmental – ISO 14001
  - Health and Safety – ISO45001

Ledge Inc. is an ISO9001 Certified consulting firm consisting of accomplished engineers and quality managers with a diverse background.

Focused on simple, innovative & custom solutions for our clients, actively serving 200 manufacturers mostly in the Northeastern US.

For more Information about Ledge Inc. visit website: https://www.Ledgeinc.com

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Bob Combs

- Principal Solutions Engineer
- 30+ years ERP implementation experience (both as a customer and consultant)
- Has implemented multiple ERP brands
- Have been involved in 100's of prospect and client engagements
- Specializes in F&B advanced manufacturing, distribution, quality, and compliance (SQF, BRC, ISO)
- US Navy Veteran
- Based in GA

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PLEX MAKE IT SMART™

- PLEX was founded in 1995

- Headquartered in Troy, Michigan

- Manufacturer's only

- Fully Integrated Smart Manufacturing Cloud

  - QMS –

  - SCP -

  - MES -

  - ERP

  - SCADA

  - IIOT

Plex has over 650 customers with a 96% renewal rate

Plex is used in over 2400 factories in 29 countries

For more Information about Plex visit website: www.Plex.com

or contact Mike Donovan @ Mdonovan@plex.com

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Colin Christmas

- Managing Director at EAGLE Certification Group supporting International Growth

- Experienced professional with 20+ years in the food industry working for Nestlé

- Experience with IS/IT Systems (SAP Implementation) and Business Excellence for Technical & Production

- Experience with Management Systems (ISO 9001, ISO 22000, ISO 14001, ISO 45001 implementation and sustain)

- Based in Minas Gerais, Brazil

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EAGLE Certification Group
SERVICE • INTEGRITY • VALUE

- Founded in 1994

- Headquartered in Dayton, Ohio

- Serving industry sectors
  - Food,
  - Automotive,
  - Aerospace,
  - Manufacturing/ Machinery,
  - Medical Devices,
  - Engineering & Electrical,
  - Equipment, Environmental,
  - Occupational Health & Safety.

EAGLE Certification Group is an accredited certification body with oversight from National Accreditation Board (ANAB) which includes the American National Standards Institute (ANSI).

Focused on outcomes and adding value to our clients, holding over 2,600 active certificates, serving clients in over 20 countries around the world.

For more Information about EAGLE Certification Group visit website: https://www.eaglecertificationgroup.com/

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Mike Donovan

- Senior Account Executive Process Manufacturing Plex Systems

- 15 years working in operations for a variety of different manufactures & industries

- Experienced Implementing, using and consulting for supply chain planning, ERP, MES, QMS & IOT solutions .

- Detroit, Michigan

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Evolution from Quality to Full MES with ERP

Implement world-class quality system and evolve to a full Manufacturing Execution Suite

Enterprise Resource Planning (ERP)

Manufacturing Execution Suite (MES)

Quality Management System (QMS)

- Document Management (DCS)
- Digital Control Plans
- Process FMEA
- PPAP
- APQP
- Digital Check Sheets
- SPC

- Gauge Control
- Inspection Data Collection
- Supplier Quality Management
- Customer/Supplier Portal
- Continuous Improvement Tracking and Reporting
- Analytics Foundation

- Production Management
- Inventory Management
- Planning and Scheduling
- Product Data Management
- Cost Accounting
- Advanced Traceability and Product Genealogy
- Barcoding and Label Printing
- Analytics Builder
- Core HCM
- Plex Mobile Platform and Production Applets

- Accounting and Release Accounting
- Financial Reporting
- Actual Costing
- Fixed Assets
- Sales Order Management
- Quoting
- Sales Management
- Service and Warranty
- Vendor Managed Inventory
- Customer Sales Forecast
- Advanced HCM
- Shipping and Receiving
- Plex Mobile Business Applets
- Product Configurator
- Supplier Scorecard
- Purchasing

Industrial IoT (IIoT) & Automation

Manufacturing Analytics

PLEX SMART MANUFACTURING PLATFORM

COMMON CHALLENGES

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TODAY'S CHALLENGES
REMOTE AUDITS

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FUTURE CHALLENGES

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Q&A

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THANK YOU!

PLΞX **MAKE IT SMART**™